

# LOVE YOUR SENSES



**passion**  
spas | love your senses

## PASSION SPAS HISTORY

Passion Spas is at the forefront of world-class spa development and production. For nearly thirty years, Passion Spas has been engineering and manufacturing spas known for exceptional innovation and superior design. Passion Spas has manufacturing and distribution centers all over the world.

We know that you expect quality and performance in your spa, but our experience tells us that you desire a spa that is reliable, easy to maintain, and inexpensive to operate. After all, you want your spa to enhance your lifestyle.

Passion Spas are sold through select dealers whose experience and commitment to quality and service matches our own. We listen to our customers, and the input we receive is used to further improve the quality and performance of our spas.

Passion Spa customers have come to appreciate the impressive simplicity of our spa offerings, since all possible options are included. Each of our four spa collections comes with an array of standard features designed to enhance your spa experience. You can be confident that your spa will provide years of affordable enjoyment for you and your family.

Passion Spas | Love your senses

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## PASSION SPAS PROFESSIONAL DESIGN

### Breathtaking spa designs with exceptional seating comfort

At Passion Spas, designing great spas is our specialty and our passion.

We go to great lengths to ensure that every detail of the spa contributes to your comfort and creates the ultimate relaxation experience. The pleasing lines of the spa shell are both attractive and functional, providing strategic locations for lighting, jets, and features. Controls are within easy reach, seat contours and depths provide maximum comfort, and there are a variety of seating options in each spa for your enjoyment. Beautiful waterfalls, LED lighting, and aromatherapy are only some of the features we include to enhance your spa experience. Your Passion Spa is a work of art designed to deliver functional beauty to your home or backyard.



## PASSION SPAS PHYSICAL THERAPY

### Passion Spas offers the most innovative spa massage features ever developed

Physical Therapy. Each Passion Spa has a variety of massage features that will create the ultimate in hydrotherapy relief for you. Through years of experience and close cooperation with physiotherapists, we have designed a variety of massage experiences that are unique to Passion Spas.



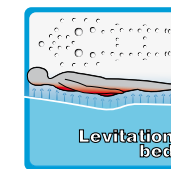
### Aqua Rolling Massage™

Our exclusive Aqua Rolling Massage pushes water up the back of the seat through specially designed recesses in the spa shell. The resulting agitation of the water creates a vigorous massage that works the muscles throughout your back.



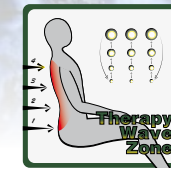
### Intense Therapy Zone™

The Intense Therapy Zone™ provides a concentrated, penetrating massage to the lower regions of your back. The intensity of the pressure can be adjusted. Only Passion Spas offers a therapy system for your lower back muscles that allows you to isolate specific areas with the intensity of massage you desire.



### Levitation Bed™

The Levitation bed is the most innovative spa massage feature available. Experiencing this massage will give you a floating sensation because your body is completely enveloped in a soothing massage that can be adjusted for intensity and effect. You can lie either face down or face up, giving you a



### Therapy Wave Zone™

The Therapy Wave Zone is a massage that starts at the

lower back, and slowly works its way up from your lower back to your shoulders and neck. The sensation mimics a cushioned rolling pin running up and down your back, soothing your muscles as it works its way from your lower back to neck.



### Waterfall Massage™

Imagine a continuous stream of cascading, warm water falling

gently on your neck and shoulders. This is the sensation you experience when enjoying the delightful effects of our innovative Waterfall Massage. When finished, you will exit the spa with your upper back and neck feeling totally and completely relaxed.



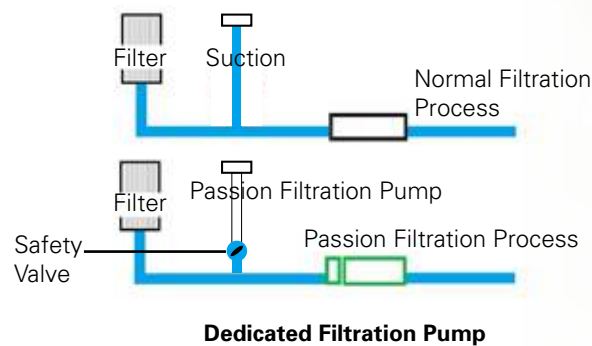
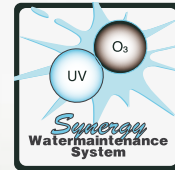




## PASSION SPAS PERFECT WATER

### Amazingly clear water due to our synergy water purification system.

Passion Spas are equipped with a multi-faceted water purification system that helps keep your water crystal clear and reduces the need for additional water sanitation and maintenance. The sole purpose of our dedicated filtration pump is to draw water through the spa filter, insuring that your spa water is constantly being filtered regardless of whether the massage pumps are operating. The water is sanitized by means of our highly effective Ozone System and, in our Signature and Exclusive Collections, further purified with our UV sanitation system. The combination of 100% filtration, ozone sanitation and UV purification creates our Synergy Water Maintenance System that creates the ultimate in clear water.



Ozone System



UV Sanitizer

Synergy Water Maintenance System

## PASSION SPAS PLANET FRIENDLY

### Award winning Hybrid Heating technology for exceptional energy efficiency.

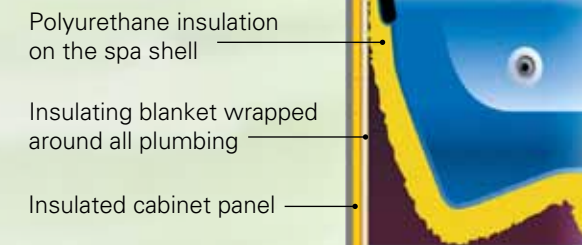
While you are enjoying your Passion Spa, you are being a good steward of both your budget and the environment.

Passion Spas are designed to reduce energy consumption through a variety of innovative features. Hybrid Heating technology supplements the heat produced by the electric heater.

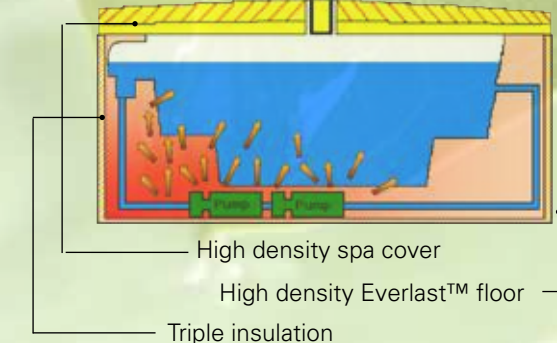
Specially designed massage pumps agitate the water molecules through friction, which generates heat, thereby easing energy consumption by the heater. Our programmable controls allow you to set the times when your spa will turn on and off, and the low-wattage filtration pump uses only a small amount of electricity to keep your water sparkling clean. Triple layer insulation, extra thick walk-on safety cover and Everlast™ floor support shroud your Passion Spa with one of the most effective heat containment designs available.



### Triple Layer Insulation



### Heat Lock System



### Eco Energy System



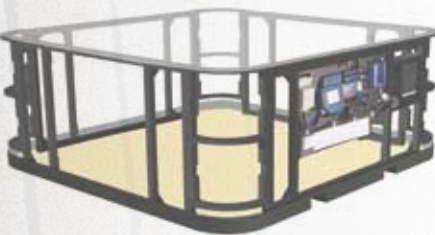
- Dual source heating technology
- Low wattage filtration pump
- Programmable operation



## PASSION SPAS PRECISION ENGINEERING

### Design and construction that make Passion Spas the best in structural integrity.

Passion Spas are designed to perform and built to last. Quality components and precise manufacturing combine to create one of the most fully featured and innovative spas available. Our acrylic shell is reinforced with vinyl-ester resin laminates that are applied by hand. The shell is supported by a durable synthetic support structure that will ensure that you can enjoy your spa for years to come. The entire base of the spa is enclosed with our Everlast synthetic floor support, providing integral seat supports and structural integrity. Passion Spas deliver superior design, quality components, and experienced craftsmanship in a spa that will provide you and your family with years of enjoyment.



Acrylic  
Vinylester  
Polyester

**Durable Synthetic Support Structure**



**Everlast™ Synthetic Floor Support**

## PASSION SPAS PROTECTION FOR YOU

### Product support for today, tomorrow, and as long as you own your Passion Spa

At Passion Spas, we build great spas and value long-term relationships. We want you happy with your spa today, tomorrow and in the future. Our experience in the spa business allows us to design and build great spas, using only the best components, and backing our spas with exceptional support to our dealers. To that end we select dealers who share our commitment to customer relationships. We then work with our dealers to provide the support they need before and after the sale. Enjoy your Passion Spa knowing that we will be here with the expertise, experience and dedication needed to support you in the years to come.





## THE DREAM

PURE COLLECTION

The Dream is a one-piece molded spa that is designed for durability and comfort. The soft, pleasing contours of the Dream are both attractive and functional, creating comfortable seating for up to 5 people. Like all Passion Spas, the Dream provides substantial performance, allowing you to maximize your spa time immersed in total relaxation.

- Dimensions: 208 x 208 x 76 cm
- Number of Seats: 3
- Number of Loungers: 2
- Total Massage Jets: 20
- Starbrite Interior Led Light System
- Hybrid Heating
- Capacity: 1070 L
- Dry Weight: 135 KG



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## THE RENEW

PURE COLLECTION

The Renew is the ideal spa for small spaces. This 3-person spa provides maximum comfort and performance in a small spa. You can sit or recline in seats ergonomically designed for maximum comfort. Passion Spas incorporate high-performance massage jets that can be adjusted to create your own personal massage experience. Every jet performs a specific hydrotherapy function for maximum relaxation and therapeutic benefit.

- Dimensions: 204 x 158 x 83 cm
- Number of Seats: 2
- Number of Loungers: 1
- Total Massage Jets: 34
- Soft Air Massage System
- Ozone System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating
- Capacity: 850 L
- Dry Weight: 200 KG



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## THE REFRESH

PURE COLLECTION

One of our most popular spas, the Refresh is a spacious 5-person spa combining bench, bucket and lounge seating. Seat configuration and jet placements were designed with recommendations from a physical therapist, providing maximum therapeutic benefit and comfort. The soft pillows, accent LED lighting, and flowing contours contribute in making all Passion Spa designs unmatched in beauty, performance and enjoyment.

- Dimensions: 204 x 204 x 85 cm
- Number of Seats: 4
- Number of Loungers: 1
- Total Massage Jets: 34
- Soft Air Massage System
- Ozone System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating
- Capacity: 1380 L
- Dry Weight: 250 KG



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## THE RELAX

PURE COLLECTION

With the same physical dimensions as the Refresh, the Relax Spa incorporates two full-sized recliners plus 3-bucket seats. Sit back, relax, and enjoy conversation with family in friends while stretching out in your Relax Spa.

- Dimensions: 204 x 204 x 85 cm
- Number of Seats: 3
- Number of Loungers: 2
- Total Massage Jets: 32
- Soft Air Massage System
- Ozone System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating
- Capacity: 1300 L
- Dry Weight: 275 KG



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## THE BLISS

### SIGNATURE COLLECTION

The compact Bliss Spa is the ideal spa for condo or apartment living. This two person spa has a footprint of just 225 x 100 cm, and is loaded with features.

Two comfortable seats allow you and your significant other to relax in comfort with plenty of width and depth in the seats. Integral arm rests, drink holders and separate jet controls make the Bliss both practical and comfortable. One of the seats even incorporates our exclusive Aqua Rolling Massage system for the ultimate in back therapy.



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- Dimensions: 225 x 100 x 80 cm
- Number of Seats: 2
- Total Massage Jets: 22
- AquaRolling Massage
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating
- Capacity: 650 L
- Dry Weight: 150 KG



## THE PLEASURE

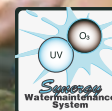
### SIGNATURE COLLECTION

Like all Passion Spas, the Pleasure is constructed to last a lifetime and was designed with exceptional attention to detail. This mid-sized, fully featured spa is engineered with a state of the art, programmable control system, 56 jets in total and our exclusive Aqua Rolling Massage that provides an invigorating massage experience. Standard Passion features include soft air massage, StarBrite LED lighting and an Aromatherapy system. Also all Signature Series Spas come with an MP3 system complete with integral speakers mounted in the spa shell.



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- Dimensions: 215 x 200 x 91 cm
- Number of Seats: 4
- Number of Loungers: 1
- Total Massage Jets: 56
- AquaRolling Massage
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Audio System with IPOD Docking Station
- Hybrid Heating
- Capacity: 1270 L
- Dry Weight: 320 KG





# THE SOLACE SIGNATURE COLLECTION

The Solace Spa is a 5-person spa with extra-large center seats for a more spacious mid-sized spa. This spa was thoughtfully designed for maximum relaxation and therapeutic benefit. Built with 58 total jets, the Solace has two wide bench seats, two-bucket seats and one lounger. One of the bucket seats features our exclusive Aqua Rolling Massage, pushing water up your back, creating a vigorous massage effect.



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- Dimensions: 213 x 213 x 91 cm
- Number of Seats: 4
- Number of Loungers: 1
- Total Massage Jets: 58
- AquaRolling Massage
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Audio System with IPOD Docking Station
- Hybrid Heating
- Capacity: 1470 L
- Dry Weight: 380 KG



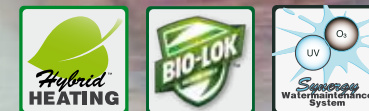
# THE JOY SIGNATURE COLLECTION

Deep and wide bucket seats are the trademark feature of the Joy spa. Each seat is packed with a different massage jet configuration to deliver an invigorating personal massage. Standard bench seats separate the bucket seats for total seating of up to seven people. The Joy includes Aqua Rolling Massage as well as the fully programmable control system found on all Passion Spas



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- Dimensions: 225 x 225 x 91 cm
- Number of Seats: 7
- Total massage Jets: 70
- AquaRolling Massage
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Audio System with IPOD Docking Station
- Hybrid Heating
- Capacity: 1550 L
- Dry Weight: 420 KG





## THE ADMIRE

### SIGNATURE COLLECTION

The Admire is a large, spacious spa packed with features and a variety of seating configurations that will provide the ultimate spa experience. Deep bucket seats, a wide lounge loaded with jets and our exclusive Aqua Rolling Massage provide an invigorating massage experience. Our exclusive Everlast™ floor support system provides structural integrity and maximum heat retention, helping to make Passion Spas one of the most energy efficient spas available.

- Dimensions: 230 x 230 x 91 cm
- Number of Seats: 4
- Number of Loungers: 2
- Total massage Jets: 60
- AquaRolling Massage
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Audio System with IPOD Docking Station
- Hybrid Heating
- Capacity: 1570 L
- Dry Weight: 380 KG



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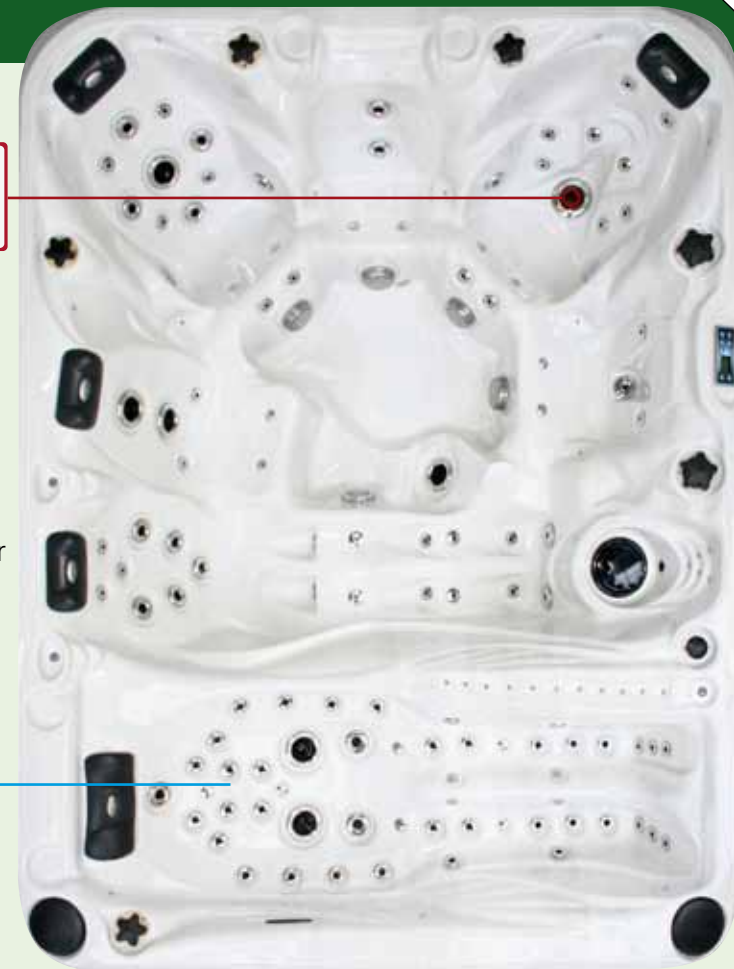


## THE ECSTATIC

### SIGNATURE COLLECTION

The most deluxe of all our Signature Collection, The Ecstatic is a seven person ultra deluxe therapeutic oasis that incorporates all of the standard features in the Signature Collection, and more. In addition to five bench seats of varying depths and a spacious lounge, the Ecstatic incorporates our exclusive Levitation Bed, the most innovative spa feature available that allows you to lay face up, or face down for the most relaxing spa massage you can imagine. The shallow Levitation Bed has multi level leg supports as well as a wide upper body cavity that allows you to find the position most comfortable for you to receive a full body massage. One entire side of your body is completely enveloped in a soothing massage that can be adjusted for intensity and effect.

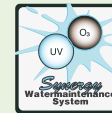
The innovative Ecstatic incorporates multiple pumps, audio system, Aqua Rolling Massage, aromatherapy, UV and ozone sanitation, and as well as over 100 therapeutic massage jets. No other spa in the Passion Spa Collection or in the entire marketplace offers so many exciting and relaxing features as does the Ecstatic Spa, only from Passion Spas.



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- Dimensions: 305 x 228 x 91 cm
- Number of seats: 4
- Number of loungers: 2
- Full-body "Levitating Massage System": 1
- Total massage jets: 110
  - AquaRolling Massage
  - Soft Air Massage System
- Synergy Water Maintenance System
- Starbrite interior Led Light System
- Audio System with IPOD Docking Station
- Hybrid Heating
- Capacity: 1650 L
- Dry Weight: 500 KG



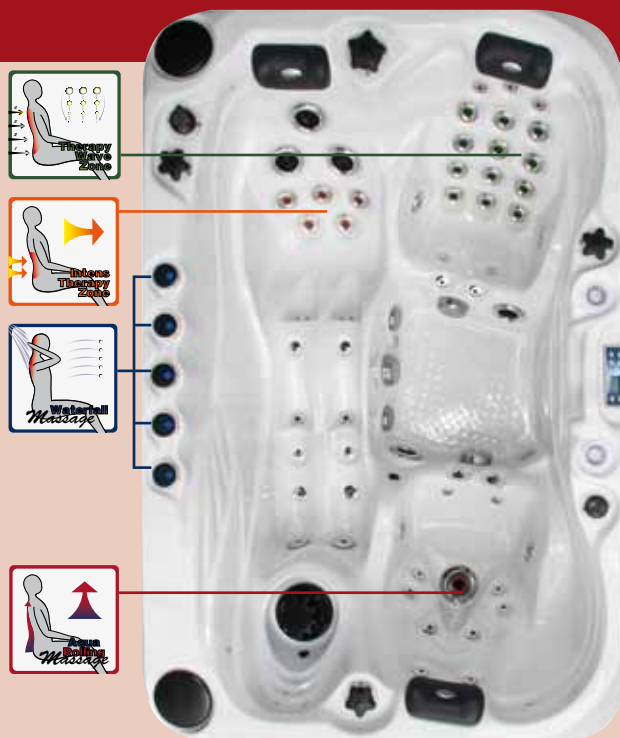


# THE AMORE

## EXCLUSIVE COLLECTION

Efficient use of space and exceptional variety of massage experiences define the Amore Spa. The offset bucket seats allow the users to face each other without having to share foot space, and the comfortable lounge seat allows even a tall person to recline in comfort. The Amore is equipped with a multitude of massage experiences, including our exclusive AquaRolling massage system that pampers and massages your body just like a real masseuse. Multiple types of massage, substantial jets, water fountains, audio system and our exclusive Synergy water purification system combine to make the Amore the most highly featured 3-person spa available.

- Dimensions: 230 x 155 x 91 cm
- Number of Seats: 2
- Number of Loungers: 1
- Total Massage Jets: 60
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating
- Capacity: 875 L
- Dry Weight: 275 KG



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**NEW MODEL 2015**



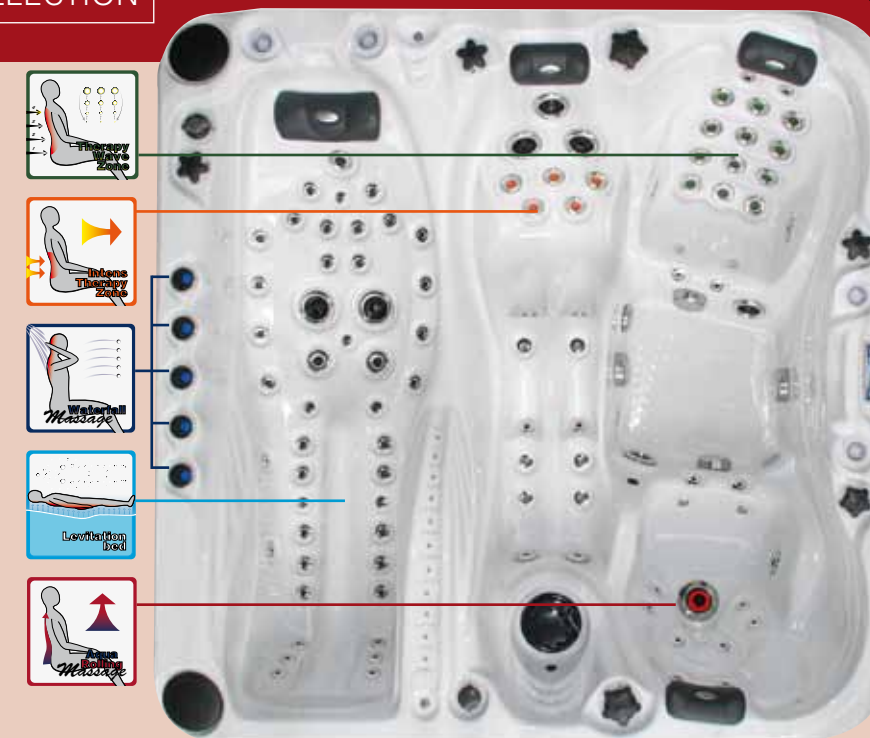
# THE EUPHORIA

## EXCLUSIVE COLLECTION

The Euphoria Spa combines the most innovative spa massage ever developed with a 4-person configuration that provides multiple types of invigorating massage. The Levitation Bed™ was developed by Passion Spas and allows the user to lie face down or face up on the massage bed for a head-to-toe massage on both the front and back of the body. The Euphoria also features a comfortable lounge and bucket seats, creating a plethora of seating and massage experiences, like AquaRolling Massage, Therapy Wave Zone™, Intense Therapy Zone™ and Waterfall Massage.

The 100+ jets allow you to target any part of your body with an invigorating massage, and jet pressure can be controlled throughout the spa. The Euphoria includes our exclusive Synergy water purification system as well as the full line-up of standard features offered in our Signature Spa Collection.

- Dimensions: 230 x 230 x 91 cm
- Number of Seats: 2
- Number of Loungers: 1
- Full-body "Levitating Massage System": 1
- Total Massage Jets: 104
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating
- Capacity: 1550 L
- Dry Weight: 405 KG



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**NEW MODEL 2015**





## THE THEATER SPA

EXCLUSIVE COLLECTION

Part of our Exclusive collection, the Theater Spa is the largest and most deluxe spa we offer. Brimming with jets, seating, and entertainment, the Theatre Spa is a relaxation and entertainment paradise. The seating in the spa is designed to face the flat-screen television, which rises and retracts at the touch of a button. The Theater Spa offers the most comfort and enjoyment on the spa market.

- Dimensions: 380 x 228 x 116 cm
- Number of Seats: 6
- Number of Loungers: 2
- Total Massage Jets: 126
- Turbo Swim Jets: 2
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- TV/DVD Audio System 45 inch
- Hybrid Heating
- Capacity: 5000 L
- Dry Weight: 750 KG



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## SWIMSPA AQUATIC 1

SPORT COLLECTION

The Aquatic 1 is the ideal swim spa when space is at a premium. At 400 cm long, the Aquatic 1 provides ample swimming space while at the same time offering comfortable seating for quiet relaxation. Powerful pumps generate a strong current, allowing you to swim in place for an exceptional workout. All Passion Swim Spas come standard with interior and exterior LED lighting, providing elegant lighting accents to your spa experience.

- Dimensions: 400 x 228 x 126 cm
- Number of Seats: 3
- Number of Loungers: 1
- Total Massage Jets: 39
- Turbo Swim Jets: 4
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED Light System
- Hybrid Heating
- Capacity: 7500 L
- Dry Weight: 1200 KG



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## SWIMSPA AQUATIC 3 / 3 DEEP

SPORT COLLECTION

The Aquatic 3 is the ultimate multi-use Swim Spa. The swimming area has two seats in addition to a spacious swim lane, and there is an adjoining spa with ample seating for 5 people. The Aquatic 3 is available in a standard 130 cm depth, or an optional 155 cm for those desiring greater depth in the swim lane. Passion Swim Spas are equipped with high performance pumps for awesome performance plus a low-wattage filtration pump for energy efficiency.

- Dimensions: 580 x 224 x 126/155 cm
- Number of Seats: 6
- Number of Loungers: 2
- Total Massage Jets: 74
- Turbo Swim Jets: 4
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED Light System
- Hybrid Heating
- Capacity: 12500/ 14500 L
- Dry Weight: 1550/1700 KG



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## SWIMSPA AQUATIC 6

SPORT COLLECTION

Our largest Swim Spa is the Aquatic 6, a 8 meter behemoth that provides comfortable seating as well as an extra long swim lane. The Aquatic 6 is large enough to be used as a swimming pool, yet with the benefits of a fully functional Swim Spa. All Passion Swim Spas have upper swim jets to generate the surface current, and lower swim jets creating a 'Lift' that help keep you prone in the water.

- Dimensions: 780 x 228 x 155 cm
- Number of Seats: 2
- Number of Loungers: 2
- Total Massage Jets: 48
- Turbo Swim Jets: 4
- Synergy Watermaintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating
- Capacity: 21300 L
- Dry Weight: 1650 KG



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Passion Spas is the only Swim Spa manufacturer in the world to offer Current-Lift Technology, enabling the swimmer to remain prone on the water surface at any degree of current intensity.

The Fitness Collection of Swim Spas is designed to provide an authentic swimming experience that adjusts to the intensity of your workout. Our innovative Current-Lift technology was developed by Passion Spas and automatically adjusts the water current to the intensity of your workout. As you decrease the force of the upper two swim jets, the lower swim jets automatically increase in intensity, creating more "lift," providing more buoyancy as your swimming speed decreases. The faster you swim, the less lift if needed from the lower jets and the flow is directed to the upper jets for a stronger current. Swim Spas in the Fitness Collection also include Rowing Gear, Access Step and Synergy Water Maintenance System as standard features.

**NEW MODEL 2015**



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- Dimensions Standard: 400 x 228 x 126 cm
- Dimensions Deep: 400 x 228 x 152 cm
- Turbo Swimjets: 4
- Floor Swimjets: 2
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED light System
- Hybrid Heating
- Capacity Standard: 7500 liter
- Dry Weight Standard: 1200 kg
- Capacity Deep: 9000 liter
- Dry Weight Deep: 1400 kg
- Current-Lift Technology



**NEW MODEL 2015**



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- Dimensions Standard: 500 x 228 x 126 cm
- Dimensions Deep: 500 x 228 x 152 cm
- Turbo Swimjets: 4
- Floor Swimjets: 2
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED light System
- Hybrid Heating
- Capacity Standard: 10000 liter
- Dry Weight Standard: 1400 kg
- Capacity Deep: 12000 liter
- Dry Weight Deep: 1600 kg
- Current-Lift Technology

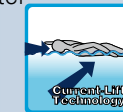


**NEW MODEL 2015**



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- Dimensions Standard: 540 x 228 x 128 cm
- Dimensions Deep: 540 x 228 x 152 cm
- Number of Seats: 2
- Number of loungers: 1
- Total Massage Jets: 60
- Turbo Swimjets: 4
- Floor Swimjets: 2
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED light System
- Hybrid Heating
- Capacity Standard: 12000 liter
- Dry Weight Standard: 1550 kg
- Capacity Deep: 14000 liter
- Dry Weight Deep: 1700 kg
- Current-Lift Technology



**NEW MODEL 2015**



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- Dimensions Standard: 720 x 228 x 128 cm
- Dimensions Deep: 720 x 228 x 152 cm
- Number of Seats: 2
- Number of loungers: 2
- Total Massage Jets: 104
- Turbo Swimjets: 4
- Floor Swimjets: 2
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED light System
- Hybrid Heating
- Capacity Standard: 14000 liter
- Dry Weight Standard: 1650 kg
- Capacity Deep: 16000 liter
- Dry Weight Deep: 1800 kg
- Current-Lift Technology





PURE COLLECTION

# Features



**DREAM**



**RENEW**



**REFRESH**



**RELAX**

**PROFESSIONAL DESIGN**

Seats	3 Comfort Seats	2 Comfort Seats	4 Comfort Seats	3 Comfort Seats
Loungers	2 Full Body Loungers	1 Full Body Lounge	1 Full Body Lounge	2 Full Body Loungers
StarBrite Interior LED Light System	Standard	Standard	Standard	Standard
Water Fall with LED	—	Standard	Standard	Standard
Molded Headrest Soft Pillows	—	3	3	3
Aromatherapy	—	Standard	Standard	Standard

**PHYSICAL THERAPY**

Aquarolling Massage	—	—	—	—
Water Jets	20	26	26	24
Air Injector Jets	—	8	8	8
Massage Pump	5HP	5HP	5HP	5HP
Filtration Pump	—	1/4 HP	1/4 HP	1/4 HP
Air Pump	—	½ HP	½ HP	½ HP

**PERFECT WATER**

Ozone Jets	—	1	1	1
Ozone Sanitation System	—	Standard	Standard	Standard
Skim Filter	Standard	Standard	Standard	Standard
Gravity Drain	Standard	Standard	Standard	Standard
Synergy Water Maintenance System	—	—	—	—

**PLANET FRIENDLY**

Heat Lock System	Standard	Standard	Standard	Standard
Polyurethane Urethane Insulation	Standard	Standard	Standard	Standard
Triple Layer Insulation	—	Standard	Standard	Standard
Hybrid Heating	Standard	Standard	Standard	Standard
5/4 Ultra Efficient Walk – On Cover	Optional	Optional	Optional	Optional

**PRECISION ENGINEERING**

Synthetic Maintenance Free Cabinet	Standard	Standard	Standard	Standard
Everlast Synthetic Floor	—	Standard	Standard	Standard
Durable Synthetic Support structure	—	Standard	Standard	Standard

**PROTECTION FOR YOU**

Warranty Equipment	2 Year	2 Year	2 Year	2 Year
Warranty Surface	5 Year	5 Year	5 Year	5 Year
Warranty Structure	10 Year	10 Year	10 Year	10 Year

SIGNATURE COLLECTION

# Features



**BLISS**



**PLEASURE**



**SOLACE**



**JOY**



**ADMIRE**



**ECSTATIC**

**PROFESSIONAL DESIGN**

Seats	2 Comfort Seats	4 Comfort Seats	4 Comfort Seats	7 Comfort Seats	4 Comfort Seats	4 Comfort Seats
Loungers	—	1 Full Body L	1 Full Body L	-	2 Full Body L	2 Full Body L + 1 Levit bed
StarBrite Interior LED Light Syst.	Standard	Standard	Standard	Standard	Standard	Standard
Waterfall with LED	—	Standard	Standard	Standard	Standard	Standard
Molded Headrest Soft Pillows	2	3	3	4	4	5
Aromatherapy	—	Standard	Standard	Standard	Standard	Standard

**PHYSICAL THERAPY**

Aquarolling Massage	Standard	Standard	Standard	Standard	Standard	Standard
Water Jets	20	48	50	60	50	100
Air Injector Jets	—	8	8	10	10	10
Massage Pump	(1) 5HP	(2) 5HP	(2) 5HP	(2) 5HP	(2) 5HP	(2) 5HP
Filtration Pump	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP
Air Pump	—	½ HP	½ HP	½ HP	½ HP	½ HP

**PERFECT WATER**

Ozone Jets	1	1	1	1	1	1
Ozone Sanitation System	Standard	Standard	Standard	Standard	Standard	Standard
Skim Filter	Standard	Standard	Standard	Standard	Standard	Standard
Gravity Drain	Standard	Standard	Standard	Standard	Standard	Standard
Synergy Water Maintenance System	Standard	Standard	Standard	Standard	Standard	Standard

**PLANET FRIENDLY**

Heat Lock System	Standard	Standard	Standard	Standard	Standard	Standard
Polyurethane Urethane Insulation	Standard	Standard	Standard	Standard	Standard	Standard
Triple Layer Insulation	Standard	Standard	Standard	Standard	Standard	Standard
Hybrid Heating	Standard	Standard	Standard	Standard	Standard	Standard
5/4 Ultra Efficient Walk - On Cover	Optional	Optional	Optional	Optional	Optional	Optional

**PRECISION ENGINEERING**

Synth. Maintenance Free Cabinet	Standard	Standard	Standard	Standard	Standard	Standard
Everlast Synth. Floor	Standard	Standard	Standard	Standard	Standard	Standard
Durable Synth. Support structure	Standard	Standard	Standard	Standard	Standard	Standard

**PROTECTION FOR YOU**

Warranty Equipment	2 Year	2 Year	2 Year	2 Year	2 Year	2 Year
Warranty Surface	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year
Warranty Structure	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year



**EXCLUSIVE COLLECTION**

# Features



**AMORE**



**EUPHORIA**



**THEATER SPA**

**PROFESSIONAL DESIGN**

Seats	2 Comfort Seats	2 Comfort Seats	6 Comfort Seats
Loungers	1 Full Body Lounger	1 Full Body Lounger + 1 Levit bed	2 Full Body Loungers
StarBrite Interior LED Light System	Standard	Standard	Standard
Water Fall with LED	Standard	Standard	Standard
Molded Headrest Soft Pillows	3	4	8
Aromatherapy	Standard	Standard	Standard

**PSYICAL THERAPY**

Aquarolling Massage	Standard	Standard	—
Water Jets	52	94	118
Air Injector Jets	8	10	8
Massage Pump	(2) 5HP + wave pump	(2) 5HP + wave pump	(4) 5HP
Filtration Pump	1/4 HP	1/4 HP	1/4 HP
Air Pump	1/2 HP	1/2 HP	1/2 HP

**PERFECT WATER**

Ozone Jets	1	1	1
Ozone Sanitation System	Standard	Standard	Standard
Skim Filter	Standard	Standard	Standard
Gravity Drain	Standard	Standard	Standard
Synergy Water Maintenance System	Standard	Standard	Standard

**PLANET FRIENDLY**

Heat Lock System	Standard	Standard	Standard
Polyurethane Urethane Insulation	Standard	Standard	Standard
Triple Layer Insulation	Standard	Standard	Standard
Hybrid Heating	Standard	Standard	Standard
5/4 Ultra Efficient Walk – On Cover	Optional	Optional	Optional

**PRECISION ENGINEERING**

Synthetic Maintenance Free Cabinet	Standard	Standard	Standard
Everlast Synthetic Floor	Standard	Standard	Standard
Durable Synthetic Support structure	Standard	Standard	Standard

**PROTECTION FOR YOU**

Warranty Equipment	2 Year	2 Year	2 Year
Warranty Surface	5 Year	5 Year	5 Year
Warranty Structure	10 Year	10 Year	10 Year

**SPORT COLLECTION**

# Features



**SWIMSPA AQUATIC 1**



**SWIMSPA AQUATIC 3**



**SWIMSPA AQUATIC 6**



**SWIMSPA FITNESS 1**



**SWIMSPA FITNESS 2**



**SWIMSPA THE SPIRIT**



**SWIMSPA THE ENERGY**

**PROFESSIONAL DESIGN**

Seats	3 Comfort Seats	6 Comfort Seats	4 Comfort Seats	-	-	2 Comfort Seats	2 Comfort Seats
Loungers	1 Full Body L	2 Full Body L	2 Full Body L	-	-	1 Full Body L	1 Full Body L + Levit bed
Starbrite Interior LED Light Syst.	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Molded Headrest Soft Pillows	2	3	4	-	-	3	4
Stereo Syst. with IPOD docking	-	-	-	-	-	Standard	Standard

**PSYICAL THERAPY**

Aquarolling Massage	-	-	Standard	-	-	Standard	Standard
Levitation Bed	-	-	-	-	-	-	Standard
Intensive Therapy Zone	-	-	-	-	-	Standard	Standard
Wave Therapy Zone	-	-	-	-	-	Standard	Standard
Waterfall Massage	-	-	Standard	Standard	-	Standard	Standard
Water Jets	22	50	50	-	-	60	104
Massage Pump	(4) 5HP	(6) 5HP	(4) 5HP	(4) 5HP	(4) 5HP	(6) 5HP + w.pump	(6) 5HP + w.pump
Filtration Pump	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP	1/4 HP
Air Pump	-	-	-	-	-	Standard	Standard

**PERFECT WATER**

Ozone Jets	1	1	1	1	1	1	1
Ozone Sanitation System	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Skim Filter	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Gravity Drain	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Synergy Water Maintenance System	Standard	Standard	Standard	Standard	Standard	Standard	Standard

**PLANET FRIENDLY**

Heat Lock System	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Polyurethane Urethane Insulation	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Double Layer insulation	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Hybrid Heating	Standard	Standard	Standard	Standard	Standard	Standard	Standard
5/4 Ultra Efficient Walk – On Cover	Optional	Optional	Optional	Optional	Optional	Optional	Optional

**PRECISION ENGINEERING**

Synt. Maintenance Free Cabinet	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Everlast Synthetic Floor	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Durable Synthetic Support structure	Standard	Standard	Standard	Standard	Standard	Standard	Standard

**PROTECTION FOR YOU**

Warranty Equipment	2 Year	2 Year	2 Year	2 Year	2 Year	2 Year	2 Year
Warranty Surface	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year
Warranty Structure	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year	10 Year





In every respect Passion Spas offers you an exceptional spa experience. From the wide array of features and massage experiences to our exceptional warranty and product support, you can be confident in your purchase of a Passion Spa. We take great pride in our products and we support our dealers, giving you the confidence you need when investing in a spa that will enhance your lifestyle!

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